

# Introduction to CAD\* for FTC & FRC teams

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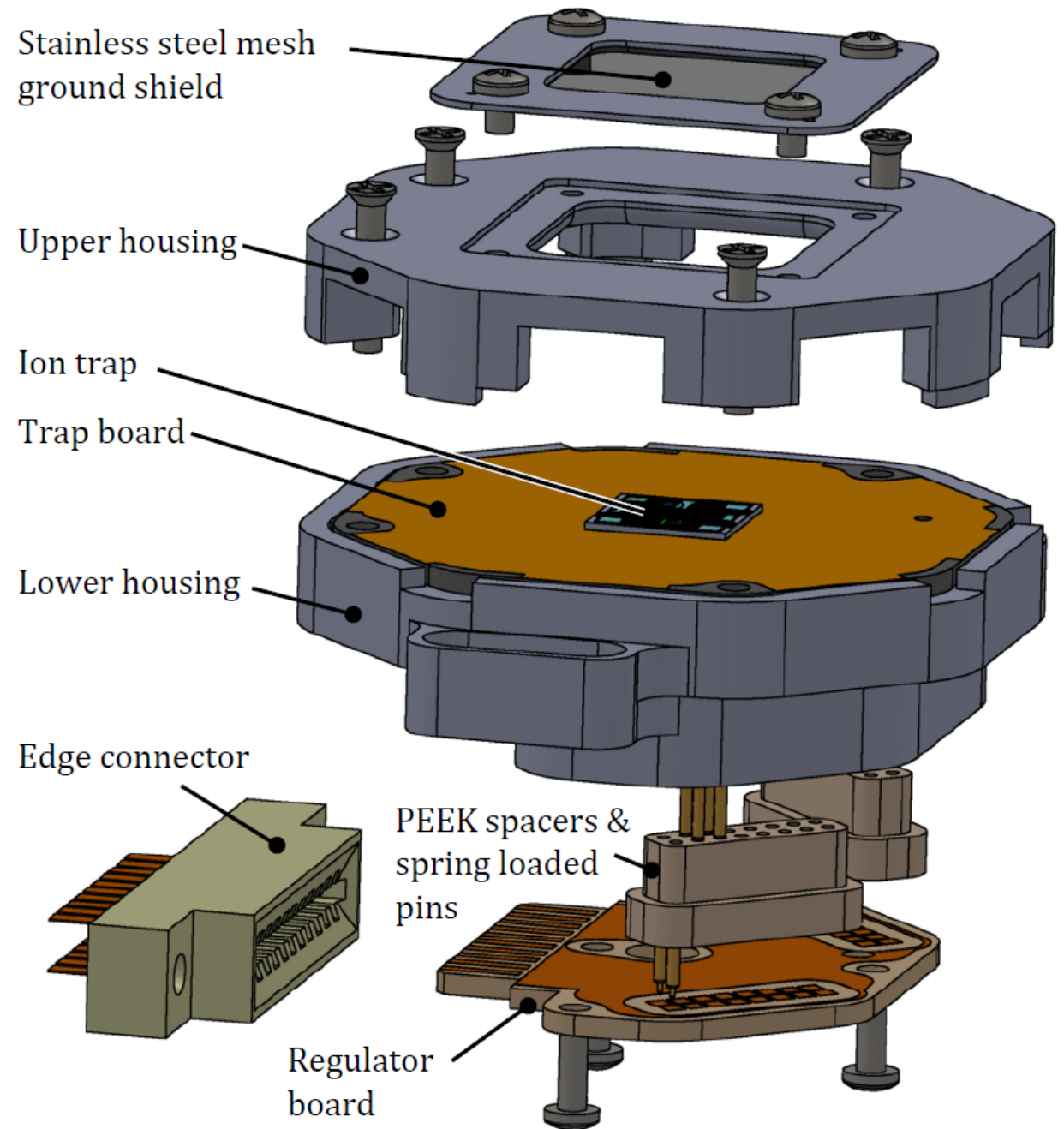
\* Computer-Aided Design

# Summary

- Why are we here?
- I am NOT going to:
  - tell you which CAD software to use
  - teach you how to use a CAD software
- Outline
  - About CAD
  - Ways to make things
  - Project examples

# Why CAD?

- Drawing things for design and prototyping
- Can also use models as input to numerical simulations
  - Electromagnetic
  - Mechanical
  - Fluid dynamics
  - Aerodynamics
  - Thermal
  - Optical

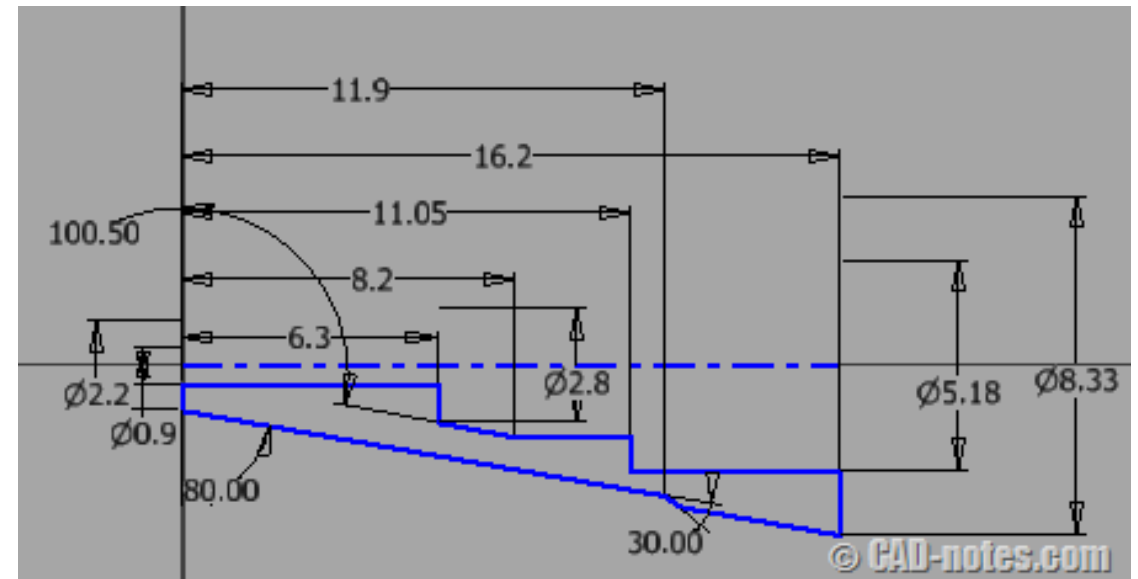


# CAD program types

Explicit: draw and edit surfaces and shapes



Parametric: design tree, all design parameters are retained

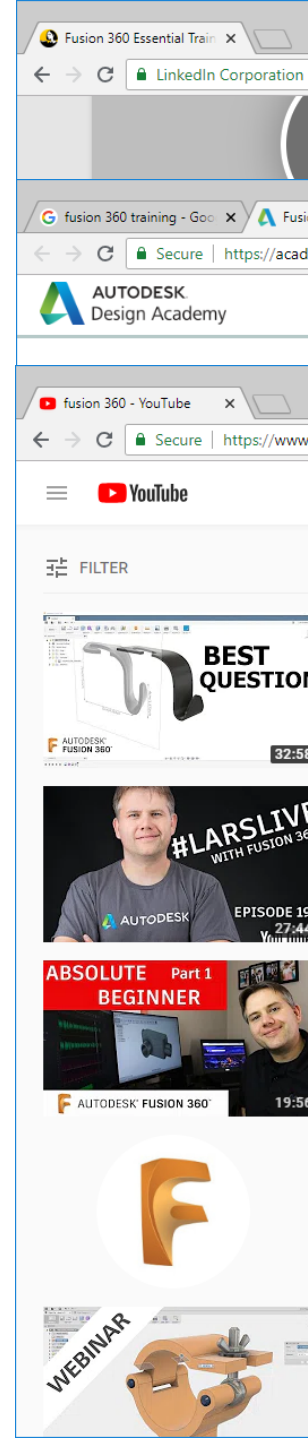


# CAD programs

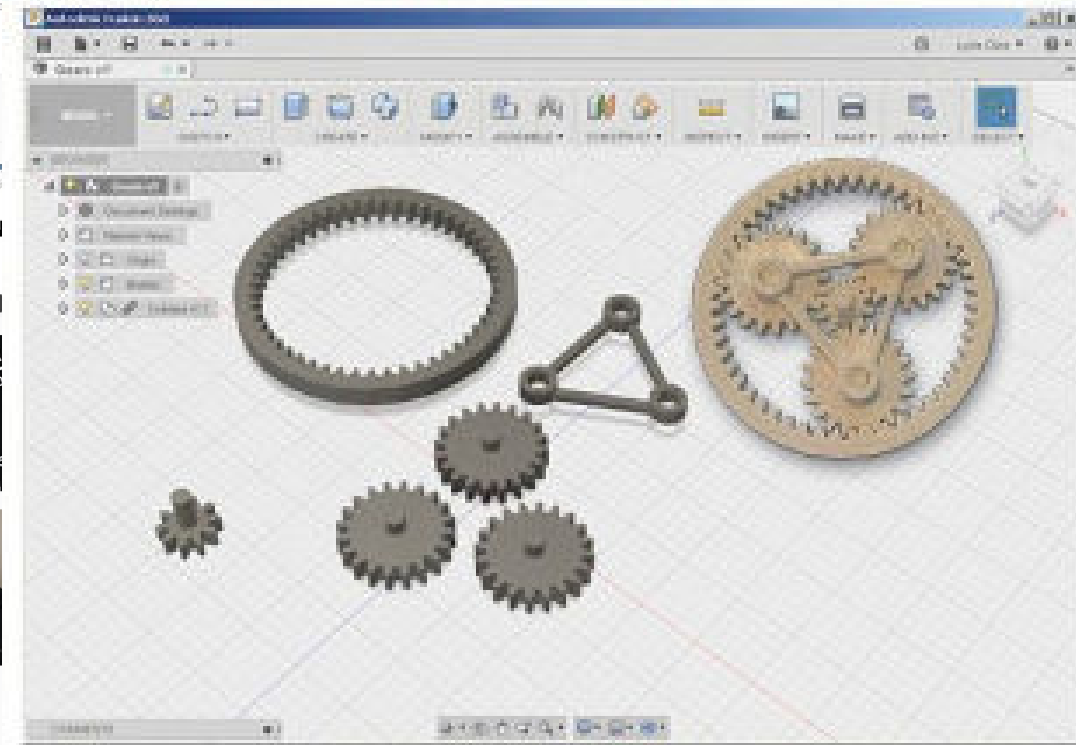
- Solidworks <https://www.solidworks.com/>
  - Autodesk Inventor, AutoCAD, Fusion 360 <https://www.autodesk.com/>
  - PTC Creo <https://www.ptc.com/en/products/cad>
  - SketchUp, IronCAD, Onshape, Many other programs...
  - Professional-grade tools are free for FTC/FRC students and mentors
- 
- Other useful design tools
  - Inkscape <https://inkscape.org/>
    - free, 2D vector drawing program
    - Graphics, drawings for laser cutting, engraving, waterjet

# CAD Training Tools

- Lynda.com
  - Free access through many public libraries
- Training tools from software vendors
- YouTube
  - Not a total wasteland
- Books
  - Not free, but you won't constantly have to pause and rewind the video!



## Make: Fusion 360 for Makers



Design Your Own Digital Models for 3D Printing  
and CNC Fabrication  
**Lydia Sloan Cline**

# What can your team do with CAD?

1. Learn to CAD. **Document your learning process in your notebook!**
  - CAD your robot (or components of your robot) as-built.
2. Download and 3D print other people's designs
  - GrabCAD, Thingiverse
  - replacement parts from vendors
3. Make accessories and aesthetic elements for your team/robot (numbers, markers, covers, jewelry, logos)
4. Design simple things that improve your robot's performance
5. Find projects that promote STEM in your community.



Thingiverse, VCHS Robotics, FTC 2844

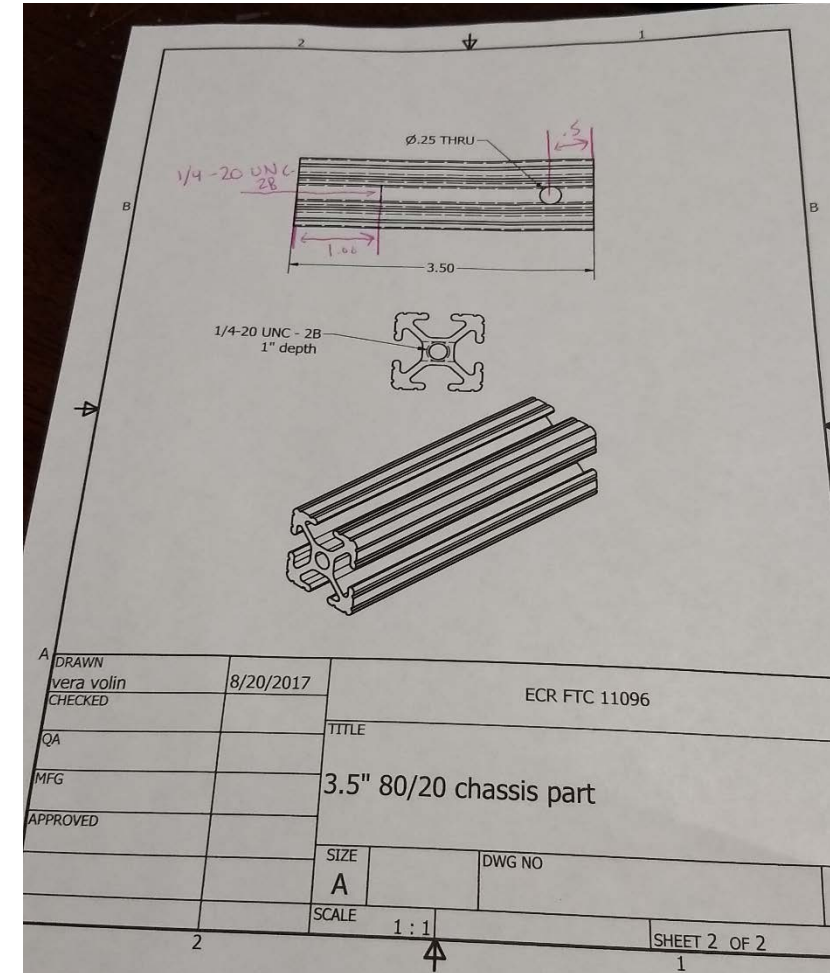


Rockin' Robots, FTC 5940



# Document your CAD

- Make notebook entries for all CAD sessions
  - Even if you are just learning, or you do not make anything useful.
- Explain the underlying design and fabrication choices
- Learn how to make drawings





# CAD & Part Suppliers

- Rev Robotics supplies CAD for each part they sell.
  - Each individual part has its own CAD on the product's page
- Textrix supplies CAD for each part.
  - Each individual part has CAD that can be found after clicking on the part.
- McMaster-Carr provides CAD drawings for only some of their products.
  - There is a small CAD symbol by the part name if CAD is available
- VEX Robotics provides CAD for each part.
  - The individual product pages have CAD files for the pieces
- Actobotics (Servo City) supplies CAD for their products
  - <https://www.servocity.com/step-files>
- Andymark supplies CAD for their products



[NEW PRODUCTS](#) | [REV FOR FRC](#) | [REV FOR FTC](#) | [SHOP ALL](#) | [ABOUT](#) | [RESOURCES](#) | [PURCHASE ORDERS](#)

[HOME](#) > [SHOP ALL](#) > 15MM PLASTIC 135 DEGREE BRACKET - 8 PACK

## 15MM PLASTIC 135 DEGREE BRACKET - 8 PACK

\$5.00

SKU: REV-41-1310

Quantity:

[ADD TO CART](#)

[Add to Wishlist](#)



### Description

[Documentation & Resources](#)

[Reviews](#)

[Also Viewed](#)

This 135 degree plastic bracket is used with the REV 15mm Extrusion System. Each bracket includes a set of alignment ribs designed to seat the bracket into the extrusion channel increasing joint alignment, strength, and rigidity.

### SPECIFICATIONS



\$5.00

SKU: REV-41-1310

Quantity:

 ADD TO CART

[Add to Wishlist](#)



Description

Documentation & Resources

Reviews

Also Viewed


### CAD


- [REV-41-1310 STEP File](#)

### DOCUMENTATION

### RESOURCES

- [Building System Guide](#)

 New... Ctrl+N


 Open... Ctrl+O



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1 Intake Funnel v2 2016\_17

2 Shooter Guide v3

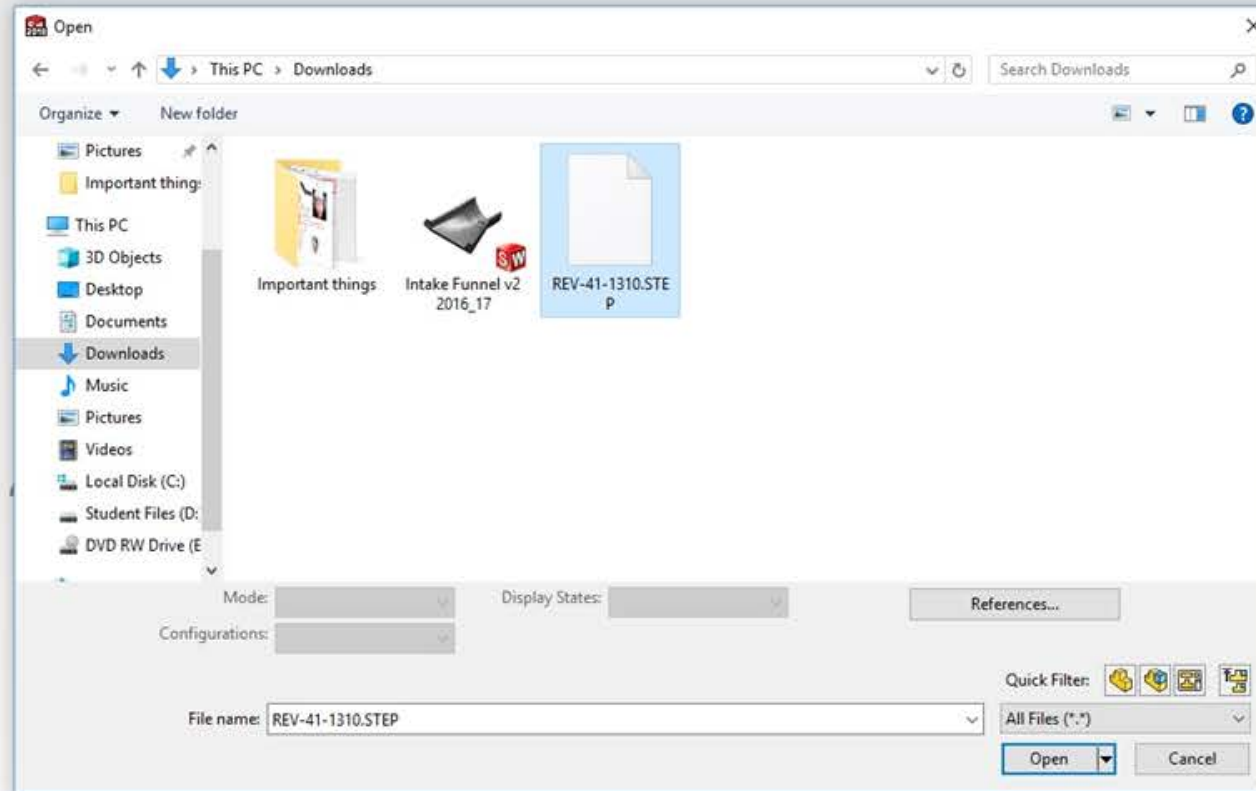
3 Master Assembly

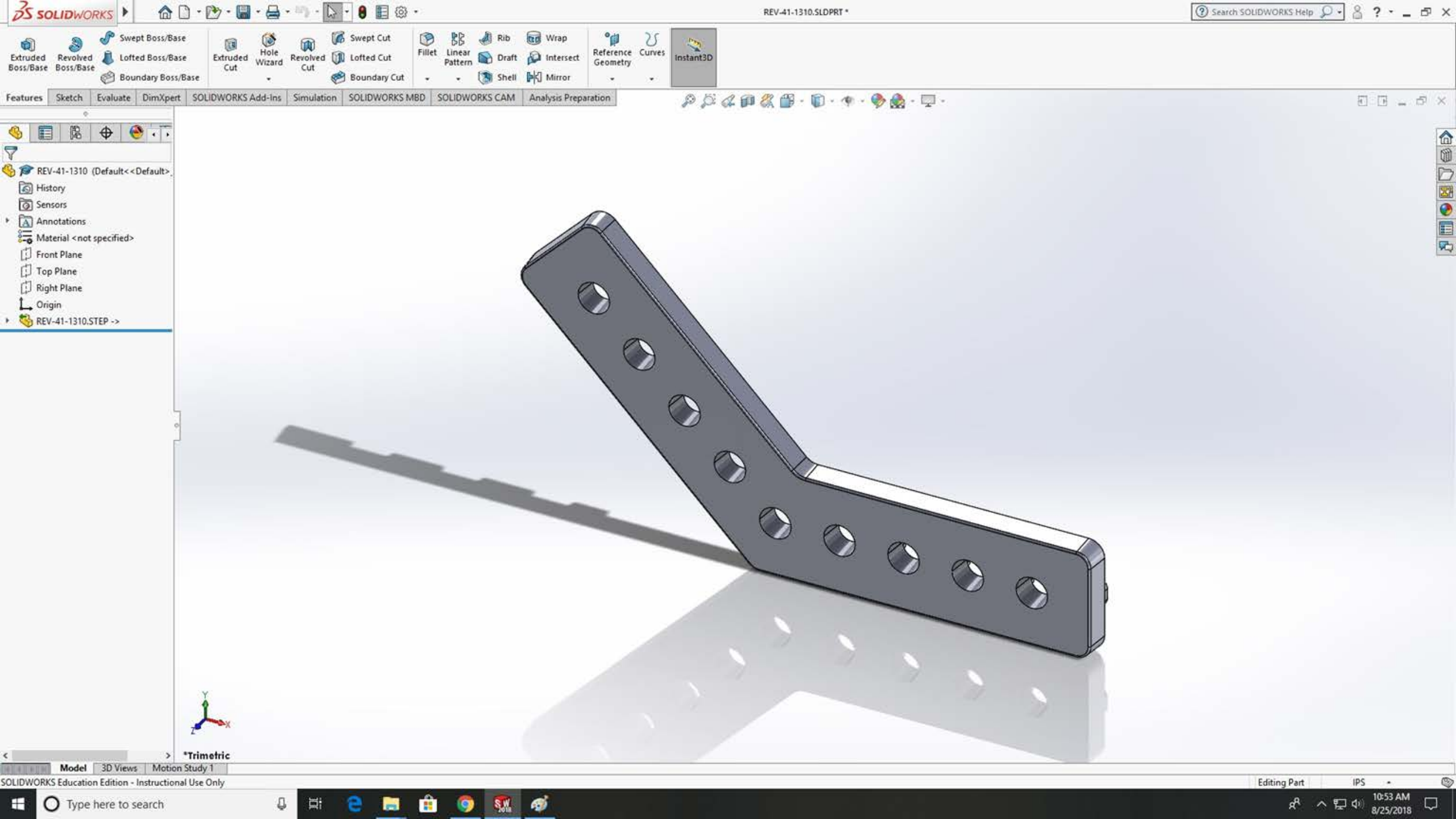
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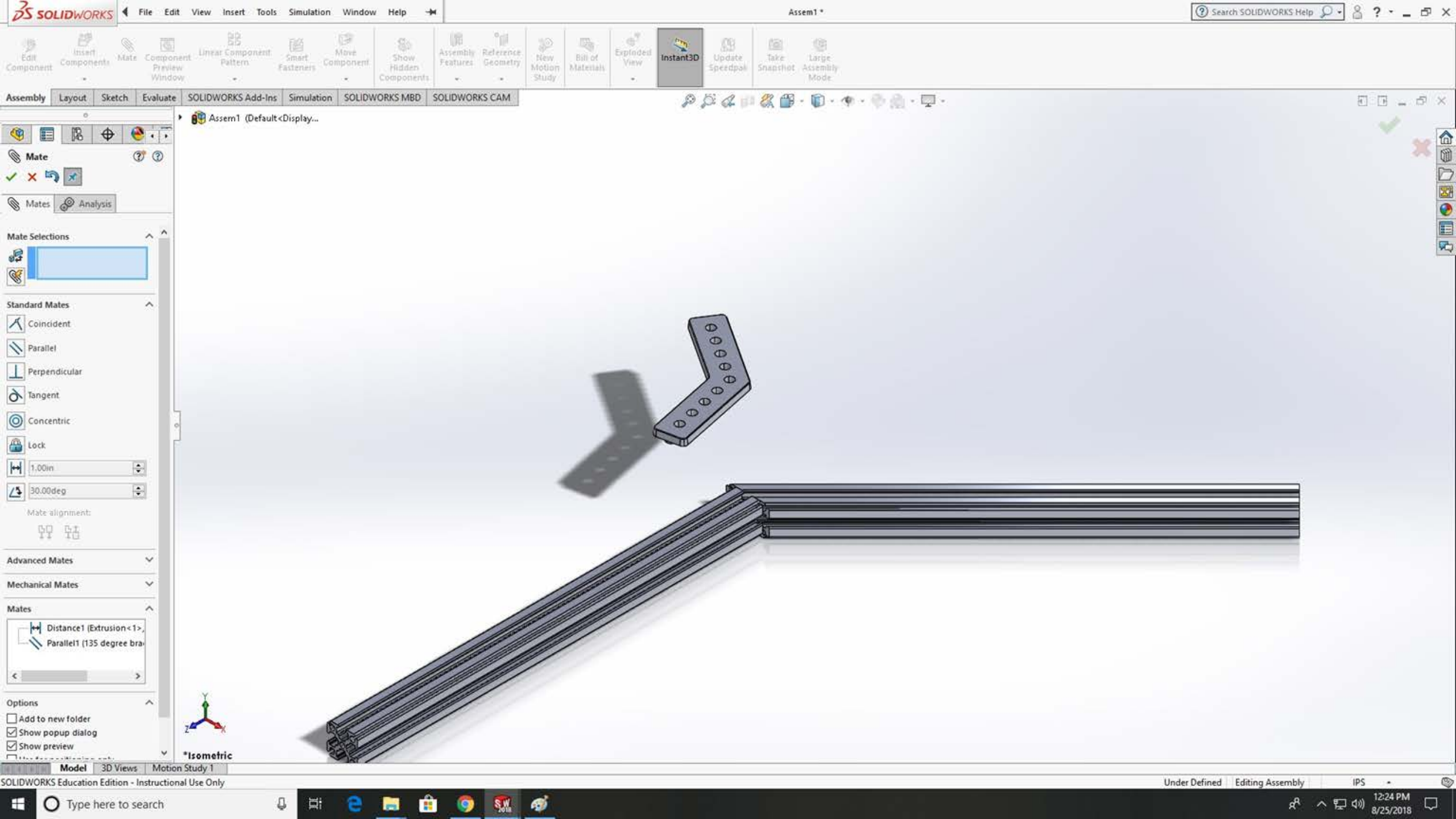
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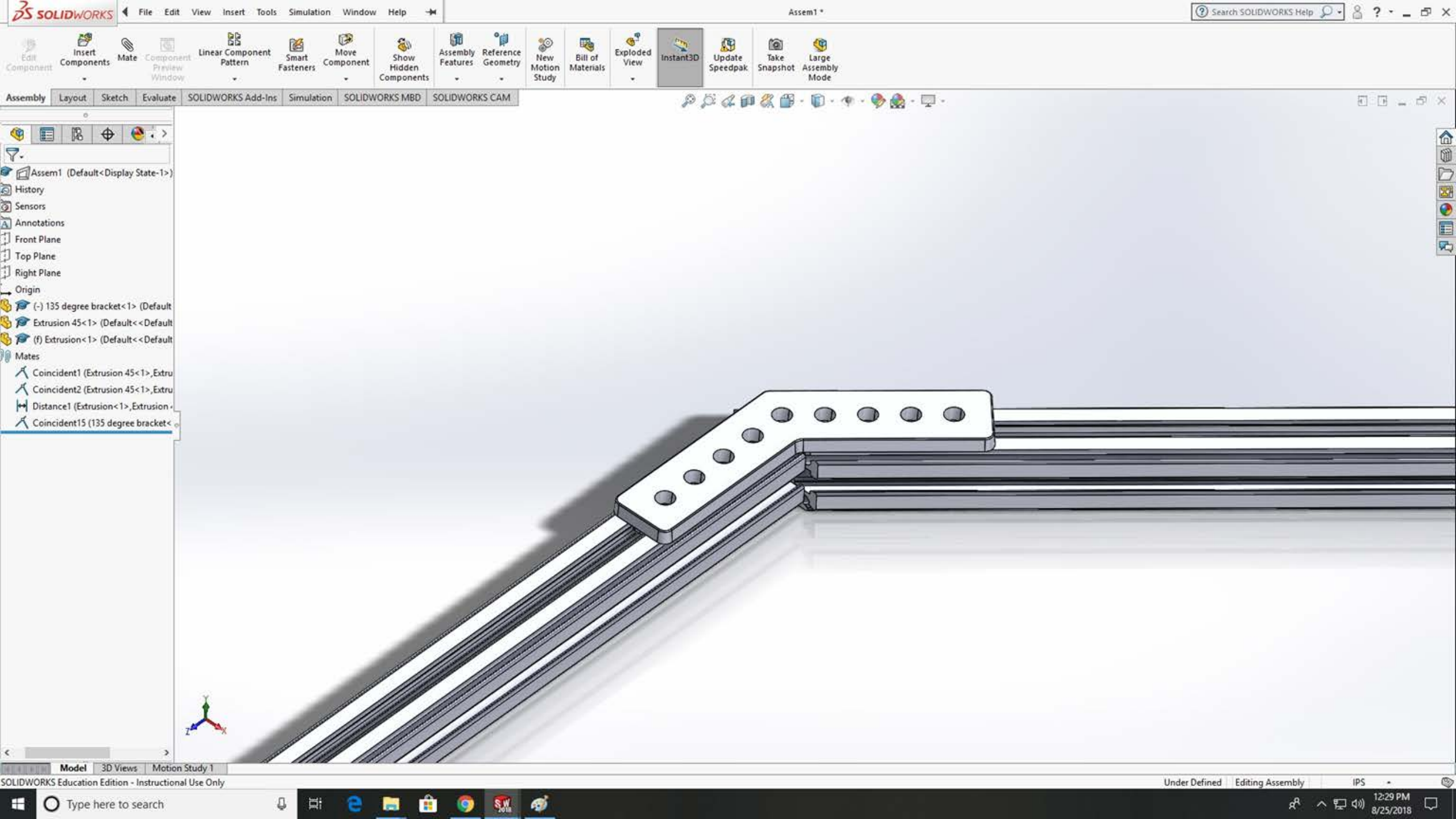
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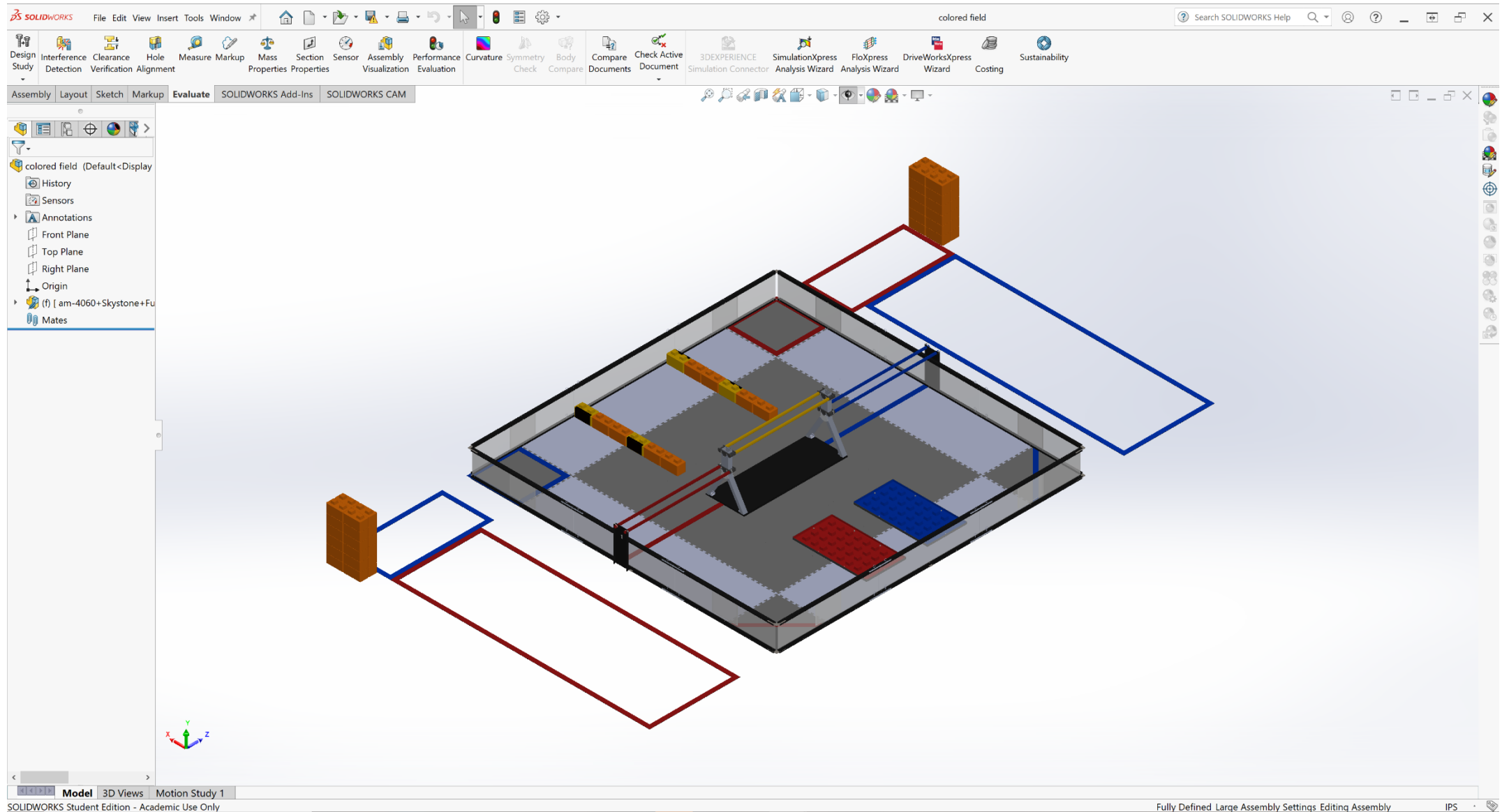






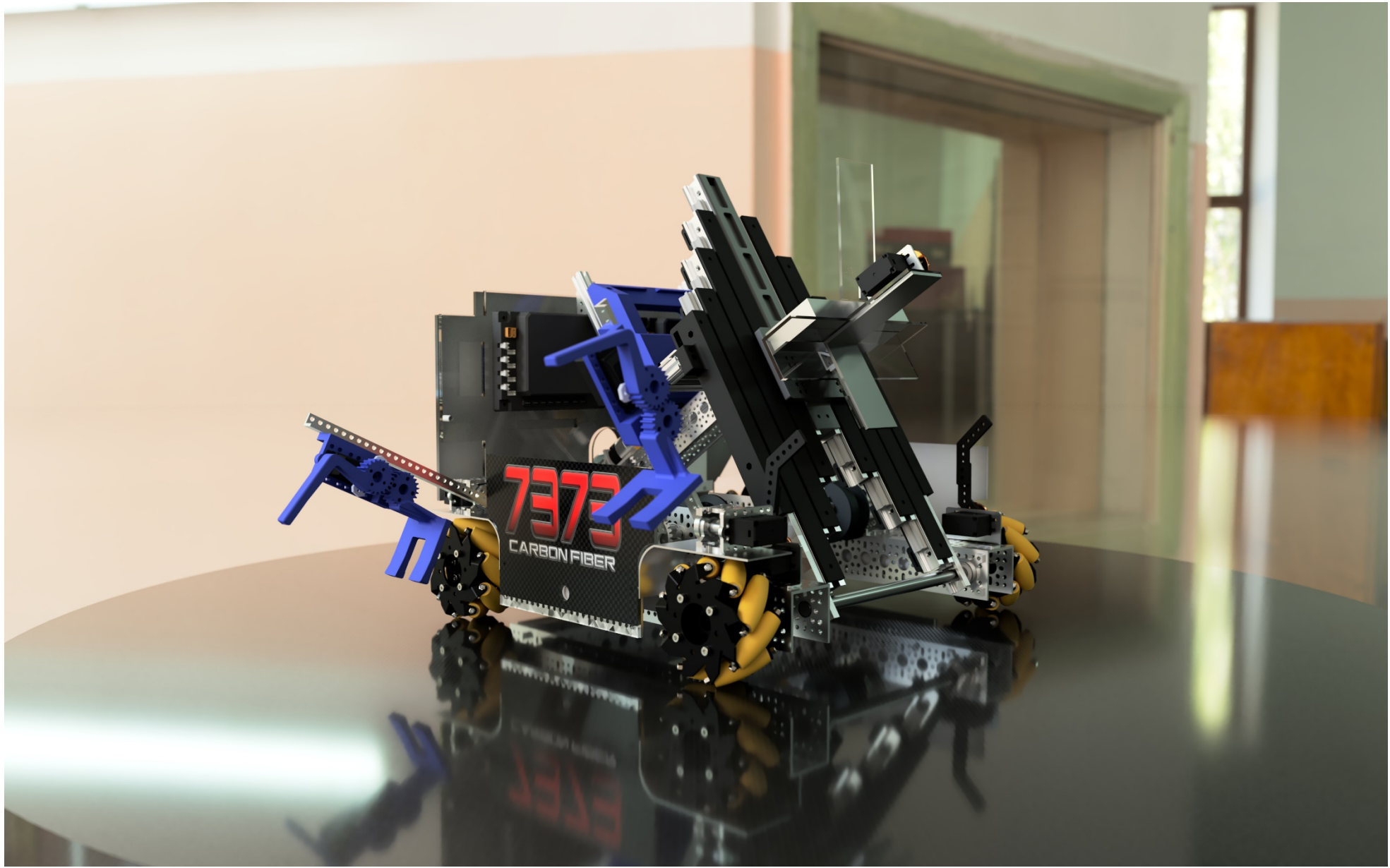


# Field Download - AndyMark.com

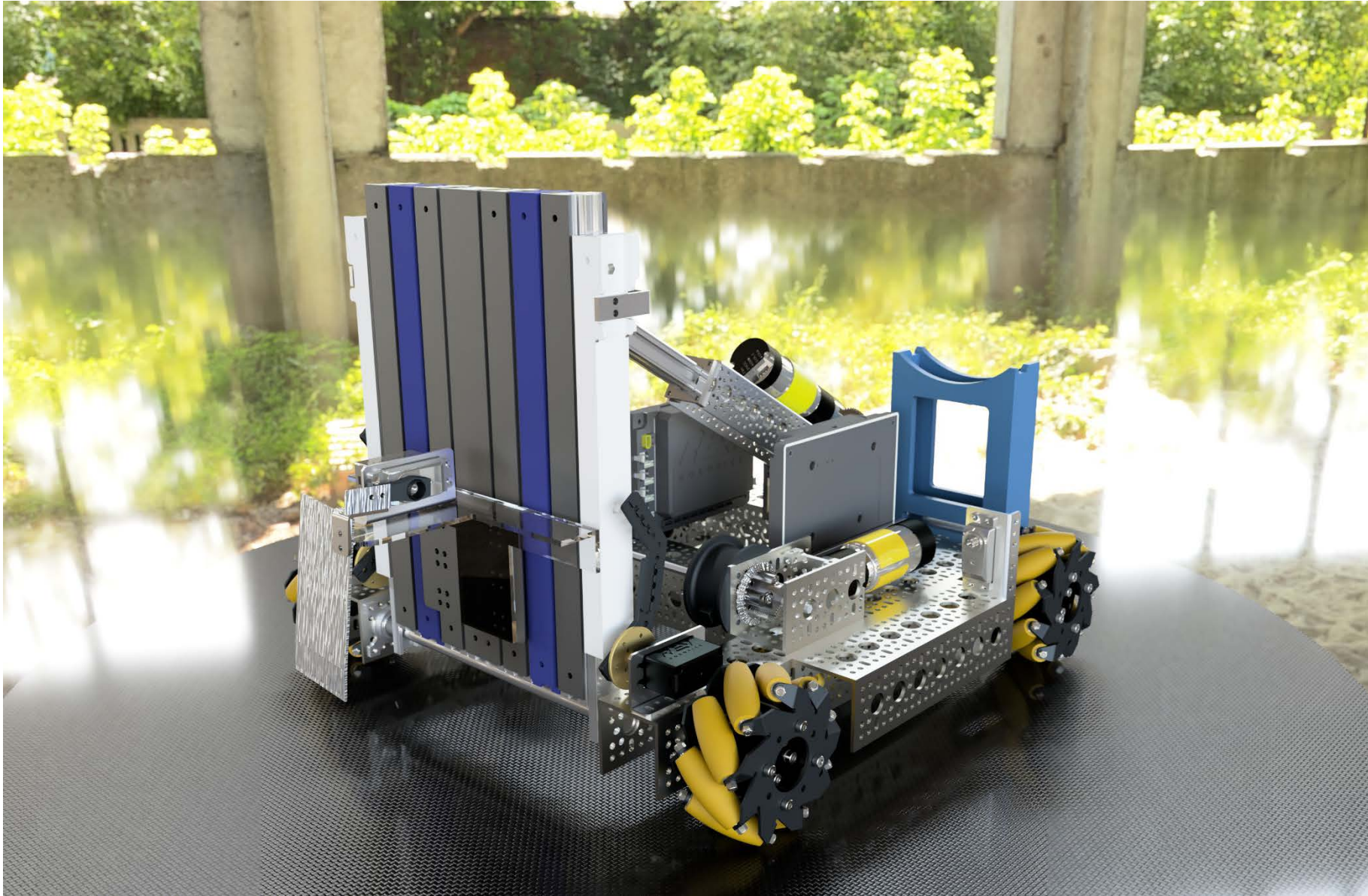




# Fusion 360 Renders



# Fusion 360 Renders

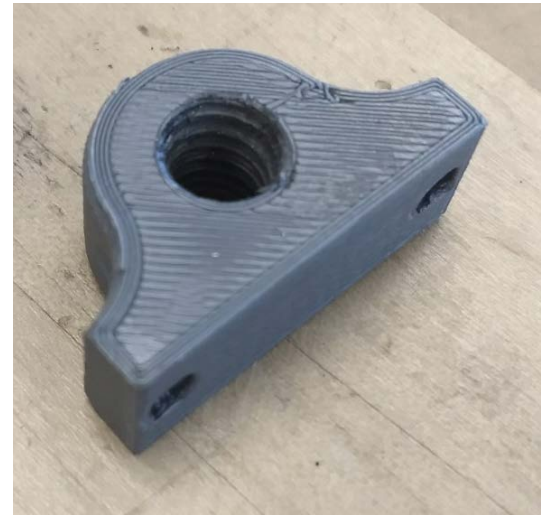


Ways to make things you  
design



# 3D Printing

- Inexpensive machines
  - materials can be expensive
- Industrial use is mainly for prototyping
  - Slow
  - Imprecise
  - Limited material set
  - Parts are not thermomechanically durable
  - Reworking is difficult
- Critical concepts/settings:
  - Orientation
  - Support
  - Fill density, wall thickness
  - Print speed
  - Layer thickness



# Water Jet

- Primarily 2D (angle cuts are possible)
- Works for almost any material
  - Can cut through many inches of metal/stone
- Precise feature location, imprecise sizing due to beam shape and walk-off
- Machine is extremely expensive
- Materials and operation are cheap



# CNC mill/router

- Computer Numeric Control
  - extremely expensive 3D milling machines
  - inexpensive consumer-grade tools with lesser capability
  - Everything in between
- Inexpensive CNCs cut wood, plastic, and aluminum
- Usually 2D with variable relief
- Precise feature location and sizing



<http://shop.nextwaveautomation.com>

# Laser cutting and engraving

- 2D cutting/relief only (+ curved surfaces)
- Limited material set (paper, wood, acrylic)
- Uses SVG files (inkscape, Fusion 360)
- Machines are expensive
  - Materials and operation are cheap
- Very precise cutting
  - difficult to control width and depth of the cut

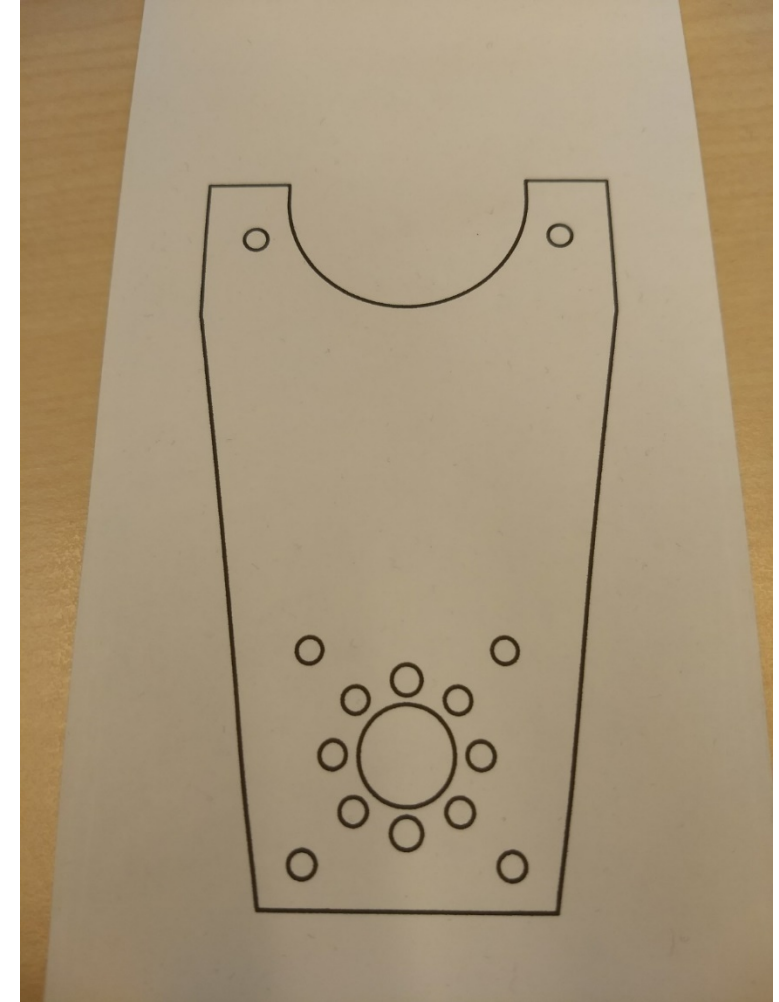


[troteclaser.com](http://troteclaser.com)



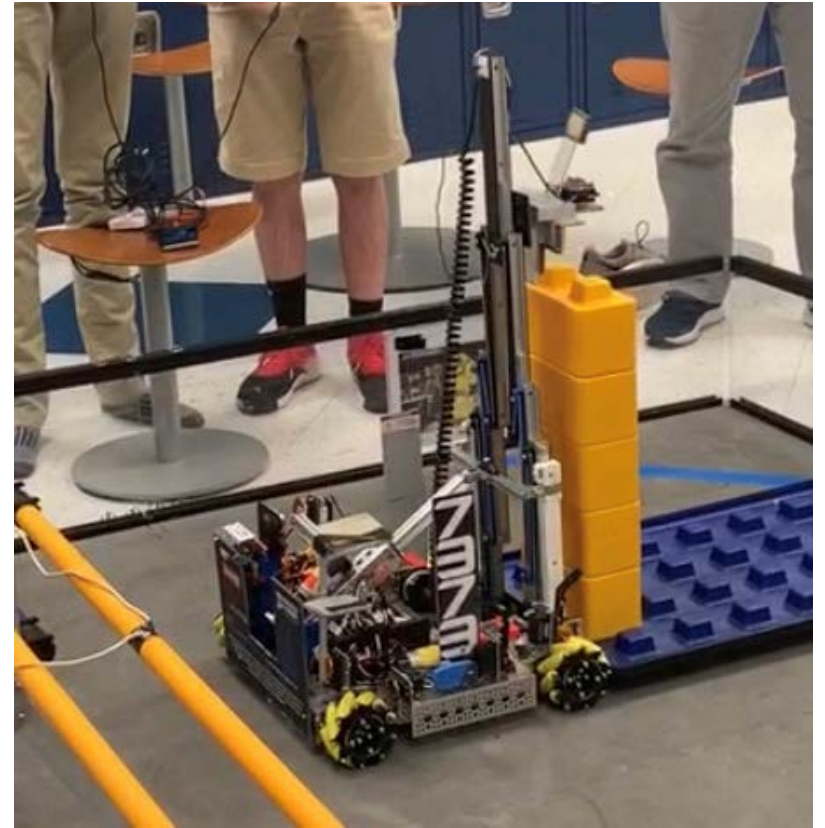
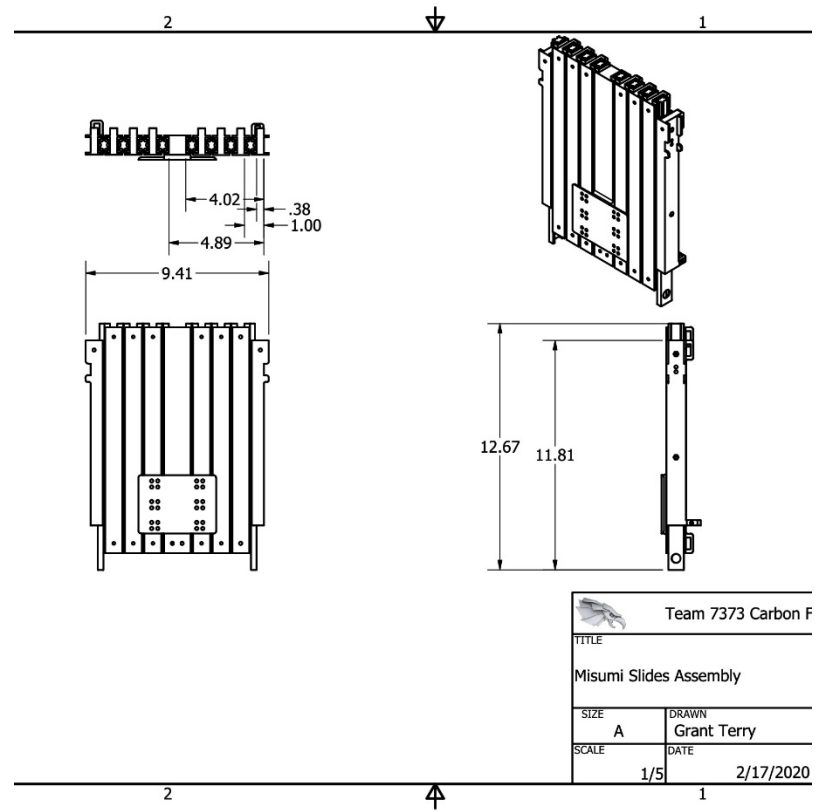
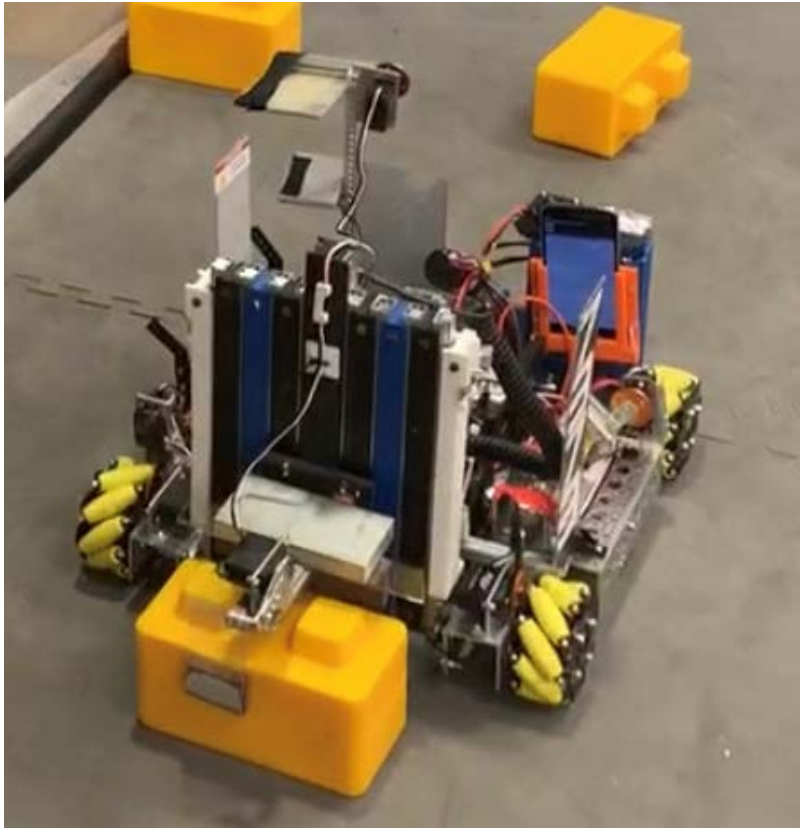
# Hand Working

- Outline: hack saw, bandsaw, jigsaw, bench grinder, shear
- Drilling: center punch, cordless drill, drill press
- Finishing: bench sander, hand file, tap, reamer, countersink, deburring tool



# Project examples

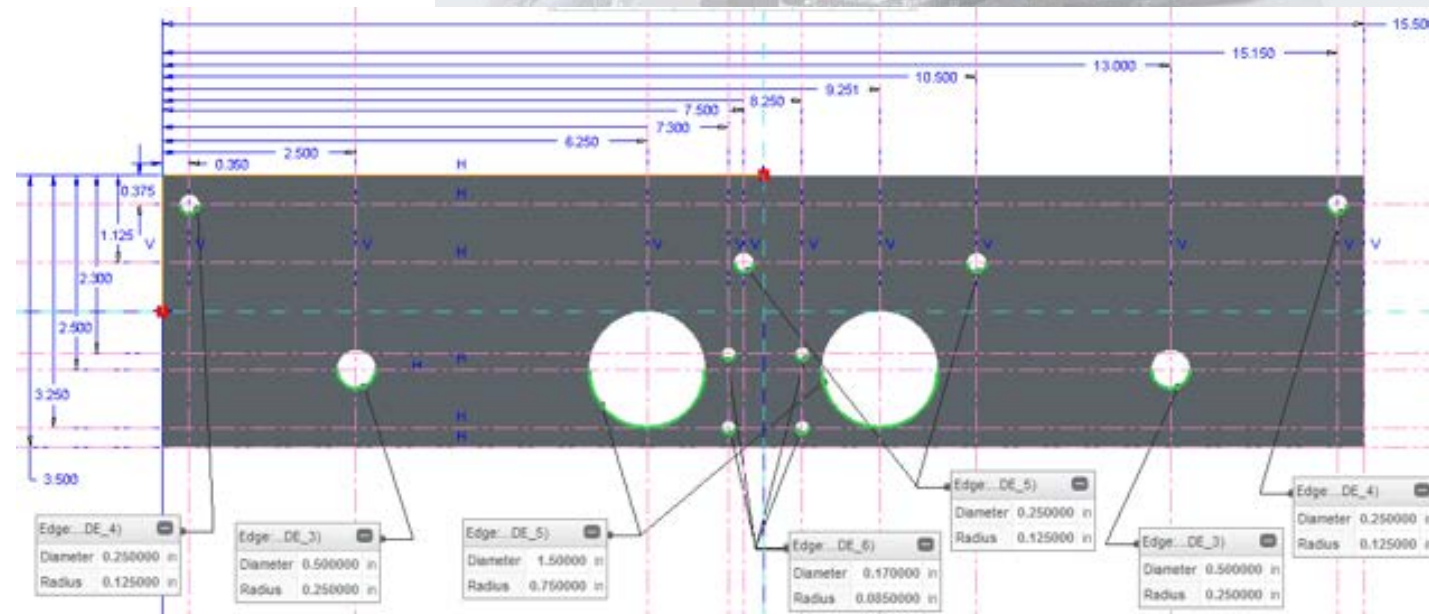
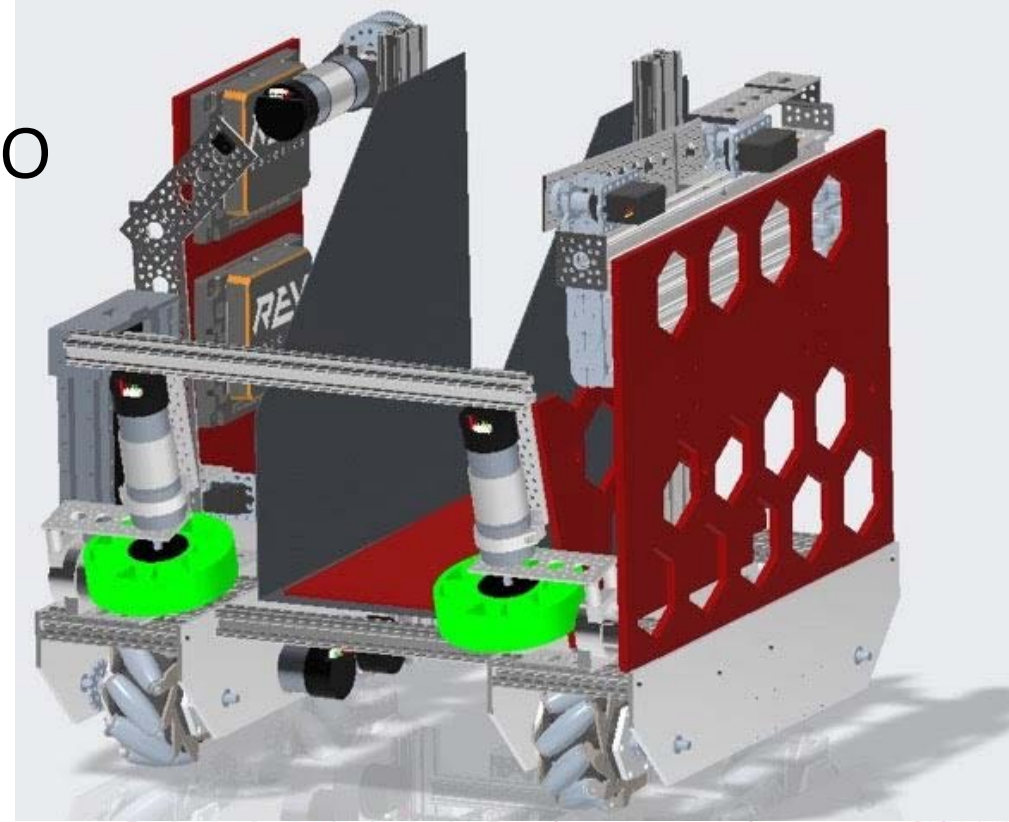




# Linear Slide Spacers – Eagle Robotics 7373

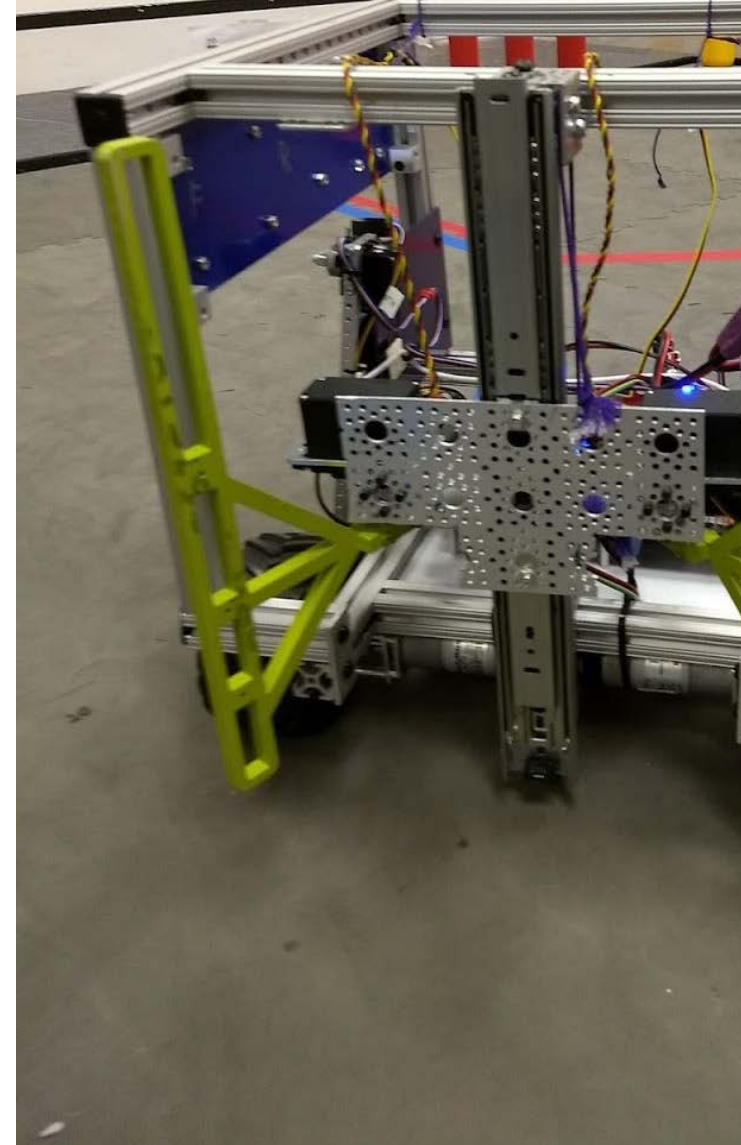
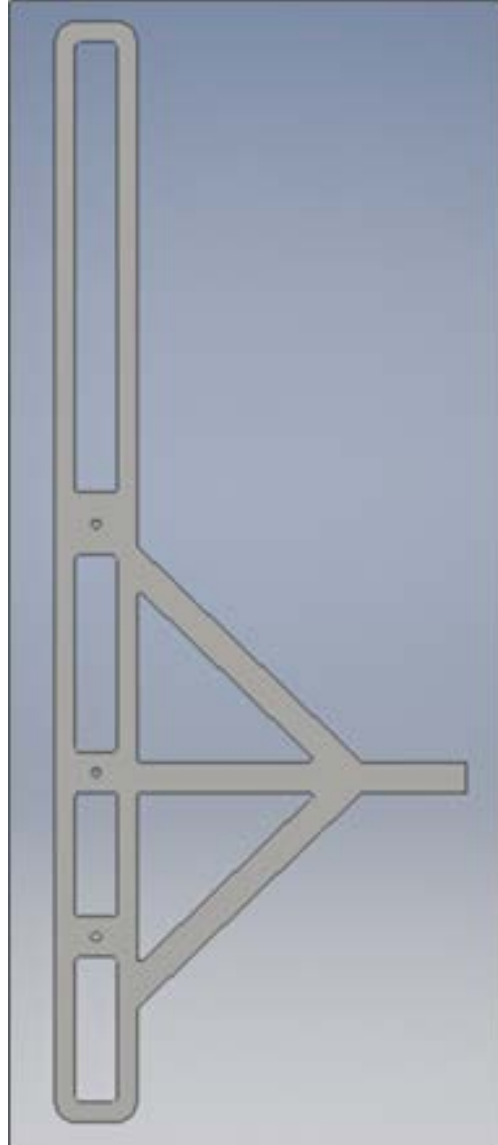
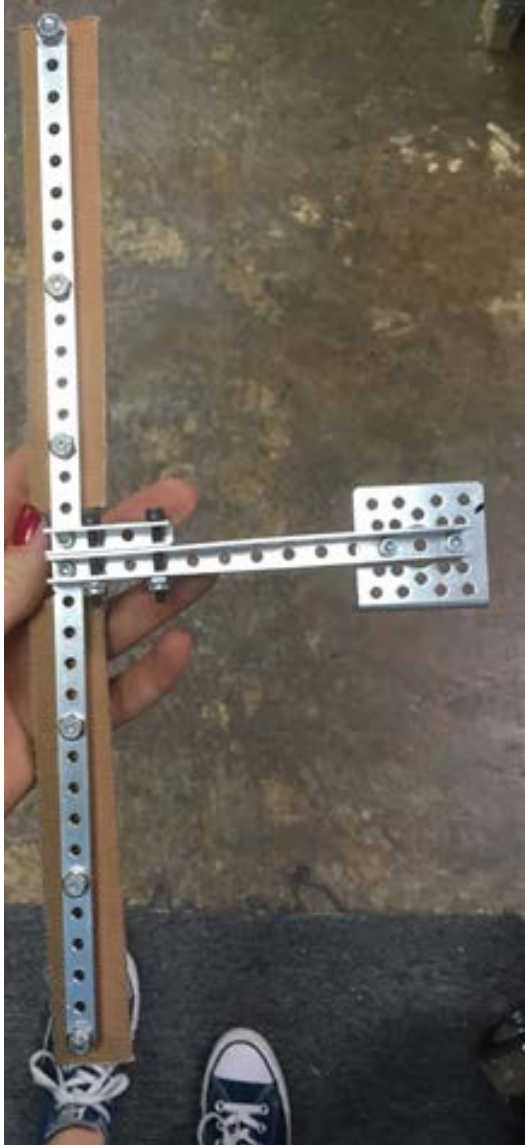
# Robot Chassis Design – PTC Creo

- Twisted Axles, FTC 6047
- Scrap metal from Res-Q
- Hand-worked outline, local shop drilled holes using a mill
- Key features
  - Lightweight
  - Open robot interior
  - Easily modified to add mounting points



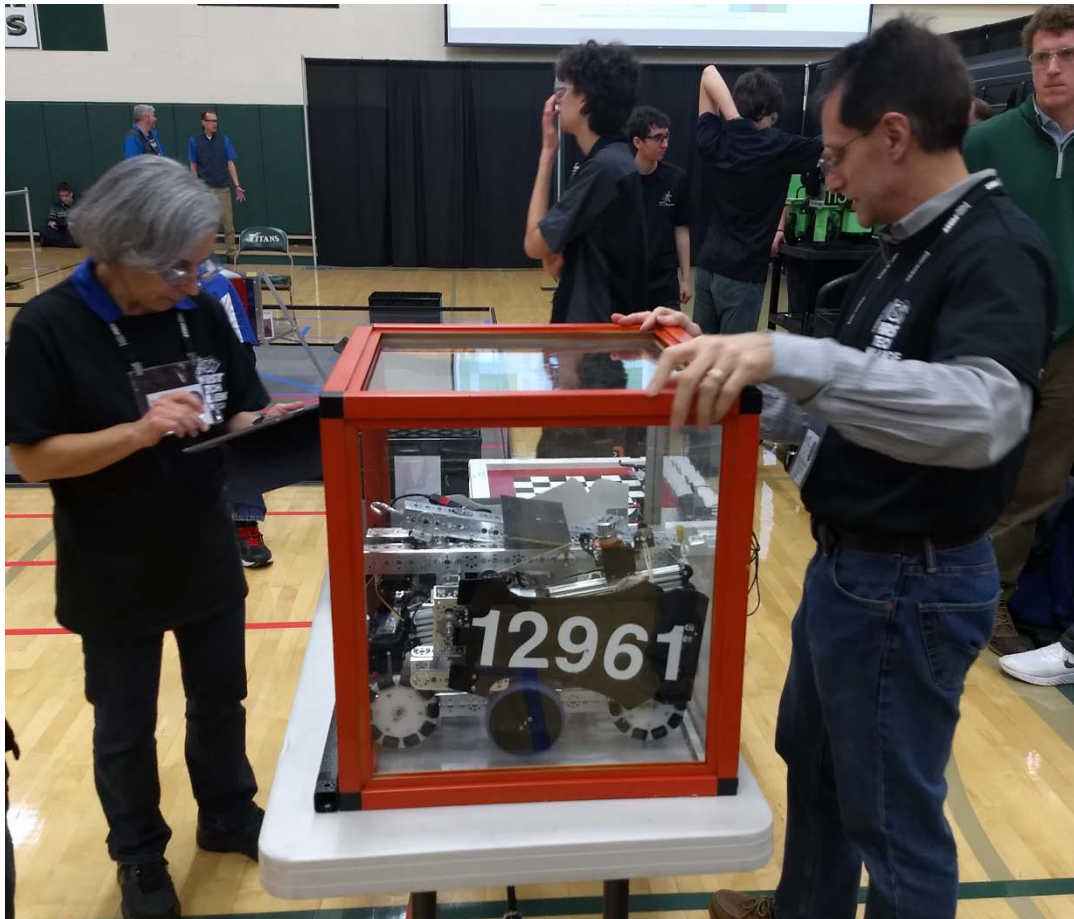


# Glyphter Arms – Inventor - Water Jet



# Robot crate and sizing box – Inventor – 80/20 kit

- Prototype was hand-cut (bandsaw, bench sander, panel saw)
- Any team can buy this as a prefabricated kit



**80/20® Inc.**  
*The Industrial Erector Set®*

8/2/2019 10:29:41 AM

**QUOTATION # : Q-74421**

Project Description / Reference:

Distributor: **ADVANCED CONTROL SOLUTIONS**

Attn: **Steven Spence**

Address: **1400 Williams Drive  
Marietta, GA 30066**

Phone: **770-956-7202**

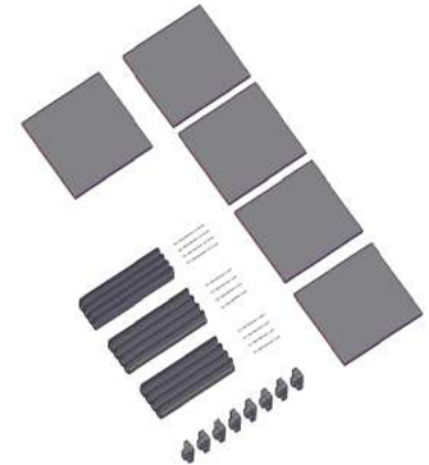
Fax:

Mobile:

E-Mail: **sspence@acs-ga.com**

Customer:

Attn:



**QUOTE MUST BE ORDERED WITH THE FOLLOWING LINES (1 KIT UNLESS OTHERWISE SPECIFIED).**

|  |               |   |
|--|---------------|---|
| 80/20 Standard Material and Machining (KIT FORM): \$ | <b>244.55</b> | LIST PRICE                                |
| Outsourced Items (Listed Below): \$                  | <b>0.00</b>   | NET price to distributor                  |
| Total Estimated Weight:                              | <b>24 lbs</b> | (Does not include CMs or purchased parts) |

**OPTIONAL 80/20 BUILDS ASSEMBLY SERVICE**

|      |                                      |             |            |
|------|--------------------------------------|-------------|------------|
| 0.00 | Hours of Assembly (80/20 Builds): \$ | <b>0.00</b> | LIST PRICE |
|------|--------------------------------------|-------------|------------|



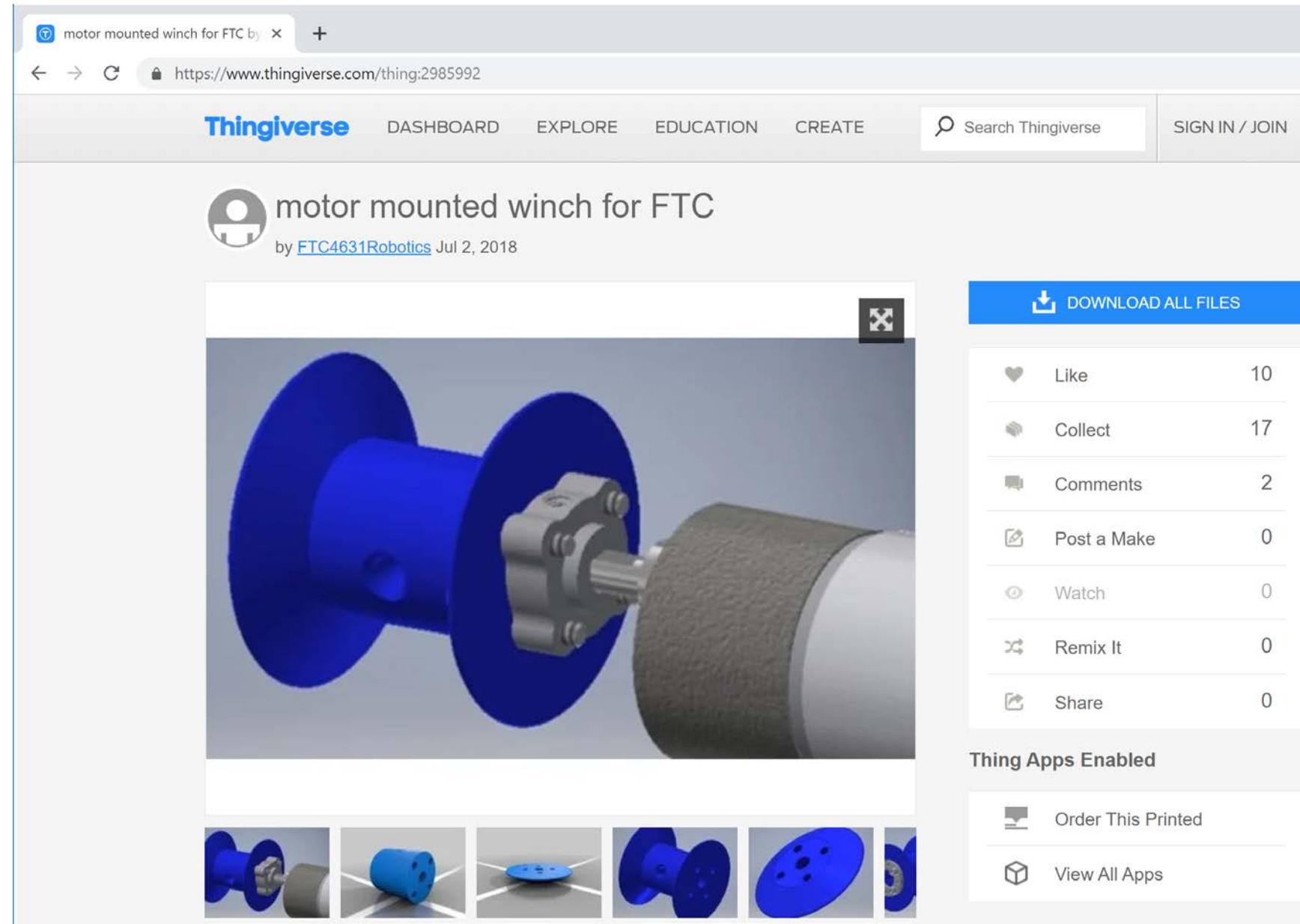
# FTC team markers

- Lots of creative designs from FTC teams



# Motor-mounted winch – Inventor – 3D printer

- 3D printed parts compatible with actobotics hub
- Prints in three separate pieces
- Use of metal hub improves durability





# Robot Assembly – Inventor

